

Purchase Order Receipt Listing

Thursday, February 02, 2017 1:10:34 PM

All amounts are calculated in domestic currency.

All Vendors PO ID po35029 Receipt Dates from 1/24/2017 to 1/24/2017 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name VC-CAM002 Acier Ouellette Inc.											
PO35029	2		M2024T3S.032	sf	1/25/2017	1/24/2017	96.0000	\$2.67	0.0000	0	\$256.67
CAD	No		2024-T3 .032 sheet m136687	sf	96.0000	PLOU01		\$256.67	0.0000	0	
	3		M304S11GA	sf	1/24/2017	1/24/2017	32.0000	\$9.11	0.0000	0	\$291.48
	No		304/316 0.125 Sheet m136687	sf	32.0000	PLOU01		\$291.48	0.0000	0	
	4		M304S12GA	sf	1/24/2017	1/24/2017	32.0000	\$9.00	0.0000	0	\$287.91
	No		304/316 0.100" Sheet m136687	sf	32.0000	PLOU01		\$287.91	0.0000	0	
	5		M304S16GA	sf	1/24/2017	1/24/2017	64.0000	\$4.85	0.0000	0	\$310.25
	No		304/316 Sheet .063 m136687	sf	64.0000	PLOU01		\$310.25	0.0000	0	
	6		M304S18GA	sf	1/24/2017	1/24/2017	64.0000	\$3.91	0.0000	0	\$250.20
	No		304/316 .050 Sheet m136687	sf	64.0000	PLOU01		\$250.20	0.0000	0	
	8		M6061T6H1.000	f	1/24/2017	1/24/2017	12.0000	\$2.98	0.0000	0	\$35.75
	No		6061-T6 HexBar 1.00 m136687	f	12.0000	PLOU01		\$35.75	0.0000	0	
	9		M6061T6R0.750	f	1/24/2017	1/24/2017	40.0000	\$1.13	0.0000	0	\$45.18
	No		6061-T6 Round Bar .750" m136687	f	40.0000	PLOU01		\$45.18	0.0000	0	
	10		71350-11	Each	1/24/2017	1/24/2017	60.0000	\$2.64	0.0000	0	\$158.28
	No		304 ANGLE 1-1/2 X 1-1/2 X 1/8 WALL m136687		60.0000	PLOU01		\$158.28	0.0000	0	
	11		71350-11	Each	1/24/2017	1/24/2017	24.0000	\$0.94	0.0000	0	\$22.63
	No		304 BAR 1/4 X 1/2 m136687		24.0000	PLOU01		\$22.63	0.0000	0	

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-CAM002 Acier Ouellette Inc.											
PO35029	12		71350-11	Each	1/24/2017	1/24/2017	8.0000	\$199.37	0.0000	0	\$1,594.93
CAD	No		304 SHEET 14GA m136687		8.0000	PLOU01		\$1,594.93	0.0000	0	
	13		71350-11	Each	1/24/2017	1/24/2017	6.0000	\$291.48	0.0000	0	\$1,748.89
	No		304 SHEET 11GA m136687		6.0000	PLOU01		\$1,748.89	0.0000	0	
	14		71401-45	Each	1/24/2017	1/24/2017	1.0000	\$0.00	0.0000	0	\$0.00
	No		PROCUREMENT QUALITY CLAUSES m136687		1.0000	PLOU01		\$0.00	0.0000	0	
Total Received Quantity:											439.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$5,002.18
Total Balance Due Quantity:											0.0000



DELIVERY - USINE

ACIER QUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

CO00011888

Customer N°

Date

Delivery date

Your order N°

Processed by

Salesman

Carrier

Credit Terme

Page

CLI0001056

2017/01/19

2017/01/24

035029

Josianne Bourdon

QUELLETTE VALLEYFIELD

NET 30

1

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

DART AEROSPACE LTD
Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Instruction F-M

Product Description

1 SHEET SS 11G SS304-2B (4 X 8)

FESS-11G483042B DAS 3402

1 X 4' X 8'

HEAT: 098P -

9-88

2 SHEET SS 12G SS304-2B (4 X 8)

FESS-12G483042B DAS 3407

1 X 4' X 8'

HEAT: 098P -

9-88

3 SHEET SS 16G SS304-2B (4 X 8)

FESS-16G483042B DAS 3419

2 X 4' X 8'

HEAT: 096W

9-89

4 SHEET SS 18G SS304-2B (4 X 8)

FESS-18G483042B DAS 3425

2 X 4' X 8'

HEAT: 099161

9-89

CMD	EXP	PCS NB	B/O	Internal Use Only		
				IN	I	S C OUT
168.00	32.00	✓	PI2_SCLB			
147.01	32.00	✓	PI2_SCLB			
168.00	64.00	✓	PI2_SCLB			
134.40	64.00	✓	PI2_SCLB			

5017-01-25

Next Page...



ACIER QUELLETTE INC.

935, Boul. du Hâvre
Salember de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Order - Sales 2457 Copy

CO00011861

Customer N°

Date

Delivery date

Your order N°

Processed by

Salesman

Carrier

Credit Terme

CL0001056

2017/01/19

2017/01/26

035029

Josianne Bourdon

QUELLETTE VALLEYFIELD

NET 30

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

DART AEROSPACE LTD

, Ontario,

Att: CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Page 1

Product Description	Weight	Qty	U/M	PCS NB				Internal Use Only			
				CMD	EXP	S/O	IN	I	S	C	OUT
1 ALLU SHEET .032 (20G) 2024-T3 (4 X 12) FEAL-0324122024 3093 2 X 4'X-12'-BARE HEAT: 19324187	43.30	96.00	P12_\$QIB	2.00							

Total Weight (LBS) : 43.30

Conditions :
All sold and delivered materials remain the property of "Acier Quellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Quellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Quellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 20% restocking charge.

Total (\$CAD)
Deposit 0.00
Balance 389.41

Prepared By :	Verified By :	Delivered By :	Time	Customer's Signature	Y	M	D
---------------	---------------	----------------	------	----------------------	---	---	---

DELIVERY - CLIENT

ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N°

Date

Delivery date

Your order N°

Processed by

Salesman

Carrier

Credit Terme

Page

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

DART AEROSPACE LTD
, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

1

OUELLETTE VALLEYFIELD

NET 30

Instruction F-M

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only		
				CMD	EXP	B/O	IN	I	S C
1 ALU SHEET .032 (20G) 2024-T3 (4 X 12) FEAL-0324122024 3093 2 X 4'X 12' BARE HEAT:	43.30	96.00	PI2_\$CLB		2+				
807-01-20									

Total Weight (Lbs) : 43.30

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 20% restocking charge.

Total (\$CAD)

Prepared By :	Verified By :	Delivered By :	Y M D 17 01 26
			Date

Customer's Signature



DELIVERY - USINE

CO00011888

ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N°

CLI0001056

Date

2017/01/19

Delivery date

2017/01/24

Your order N°

035029

Shipped to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

DART AEROSPACE LTD
Ontario,

Processed by
Josianne Bourdon

Salesman

Carrier
OUELLETTE VALLEYFIELD

Credit Terme

NET 30

Alt : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route

5

Page

2

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
5 HEXAGONE 6061T6 1" PLI NS000000022 1 X 12' HEAT: 201618588// 08191602		1.00	LN \$UN								
6 ROUND ALU 3/4 6061-T6 (20) RAL-34-20 2 X 20' HEAT: 66561 5156	20.92	40.00	PL \$CLB								
7 ANGLE SS 1 1/2 X 1 1/2 X 1/8 SS304 (20R) ASS-11211218-20 3 x 20' R/L HEAT: 014T 1599	73.80	60.00	PL \$CLB								
8 FLAT SS 1/4 X 1/2 SS304 (12R) FSS-1412-12 2 X 12' R/L HEAT: 3510 <i>See Mill 1500</i>	10.20	24.00	PL \$CLB								

2877-01-25

Next Page...



DELIVERY - USINE

CO00011888

ACIER OUELLETTE INC.

935, Boul. du Havre
Salemberly de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N°

Date

Delivery date

Your order N°

Processed by

Salesman

Carrier

Credit Terme

Page

CLI0001056

2017/01/19

2017/01/24

035029

Josianne Bourdon

OUELLETTE VALLEYFIELD

NET 30

3

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

DART AEROSPACE LTD
, Ontario,

Alt : CHANTAL LAVOIE Tél.: 613-632-5200

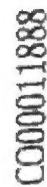
Instruction F-M

Delivery Route 5

Product Description	Weight	Qty	U/M	PCS NB				Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C	OUT
9 SHEET SS 14G SS304-2B (4 X 8) FESS-14G483042B 3412 8 X 4' X 8' HEAT : X708	839.94	256.00	PT2 \$CLB								
10 SHEET SS 11G SS304-2B (4 X 8) FESS-11G483042B 3402 6 X 4' X 8' HEAT: 09RP	1 008.00	192.00	PT2 \$CLB								
11 4130N ROUND BAR 3/8 NS000002702 AC00002462 - * JG * - 01/30/2017 1 X 12' HEAT:	1.00	UN \$UN				P/O IX					

2017-01-25

Next Page...



935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

DART AEROSPACE LTD
Ontario,

Instruction

Delivery Route 5

Credit Terme

पृष्ठ ६

QUELLETTE VALLEYFIELD

NET 30

4

Conditions :

All sold and delivered materials remain the property of "Acer Quisclotto Inc." until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by Acer Quisclotto Inc. is the same as offered and honored by the manufacturer and its warranty is transferred by "Acer Quisclotto Inc." to the client. The buyer hereby accepts to respect the following conditions: N2: 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payments by acceleration and permits to the seller, at his choice, to claim for the balance due or the repossession of the goods sold. All clients must be made within 10 (10) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to 20% repossession charge.

Time

Total (\$CAD)

Customer's Signature

Date _____

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 387-2588

CERTIFIED TEST REPORT

Serial Number
4439827

CUSTOMER PO NUMBER: C73309-2	WORK PACKAGE:	CUSTOMER PART NUMBER:	SHIP RUN/LOAD: 103742/9	GOVT CONTRACT NUMBER:
KAISER ORDER NO: 1222679-2	SHIP DATE: 11-NOV-2016	ALLOY: 2024	CLAD: BARE	TEMPER: T3
PRODUCT DESCRIPTION: HT Flat Sheet				
WEIGHT SHIPPED: 3292 LB	QUANTITY: 146 PCS EST.	TRUCK BAL #: 2063459	GAUGE: 0.0320 IN (0.8128 MM)	DIAMETER/WIDTH: 48.000 IN (1219.2 MM)
			LENGTH: 144.000 IN (3657.6 MM)	

MHU 2058042: LOT 193241B7: 146 pieces: *D656966*

Certified Specifications

✓ AMS 4037/RevQ
CMMP 019/RevD

✓ AMS-QQ-A-250/4/RevB
✓ CMMP 025/RevV

✓ ASTM B 209/Rev14

Test Code: 1504

Lot: 193241B7

Cast 300

Drop 62

Test Results

Ingot 3

Melted In USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T3	LT / 2 (Min:Max)	67.3 : 67.9 (464 : 468)	45.7 : 45.8 (315 : 316)	15.0 : 19.4

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.18	4.7	0.55	1.3	0.01	0.10	0.02	0.01	0.00	TOT 0.05

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
2024												
MIN(wt%)	0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.05	TOT	0.15

Aluminum Remainder

KAISER ALUMINUM

Trantwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4439827

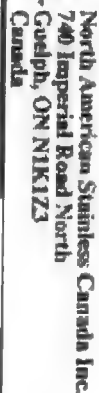
CERTIFICATION

Kaiser Aluminum, Trantwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

- * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
 - * All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thickness outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
 - * was melted in the United States of America or a qualifying country per DFARS 225.872-11e1, was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
 - * has been chemically processed in compliance with AMS 2772, where applicable.
 - * is mercury free, within the limits of detection of ASTM E1218 (< 1 ppm).
 - * is in compliance with RoHS 2, European Union Directive 2011/65/EU.
 - * is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates.
 - * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
 - * is free of weld repair.
 - * meets the reporting requirements of EN10204, Type 3.1.
- Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on this certificate may be punished as a felony under federal law.



JAMES HEMENWAY, TECHNICAL PROCESS MANAGER



METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 214955 11

007025 001

Date: 9/02/2016 Page: 1

Steel: 304/304L

पृष्ठ संख्या: 25

Your Order! C17045

WAF order: DS 0010142 01

Correction: A5TM A262/15 A/180Head-OK

STATISTICAL BUREAU OF THE U.S. DEPARTMENT OF COMMERCE

[illegible]

REMARKS

Mat-1 is free of Mercury Contamination; No weld repairs
 are 10204; 2004 3.1, 2005 1 & 2 Compliant
 Material is Free of Radioactive Contamination
 Steel Making Process: EAF, AOD, & Cont. Casting
 Product Mfg. by a Quality Mfg. Sys. in Conf. w/ISO 9001
 Melted & Manufactured in the USA; Mat-1 is 2005 Compliant

8483575

CHEMICAL ANALYSIS

CIM(Country of Melt)	Lab Accreditation Bureau, ISO/IEC 17025, Certificate# E23733
Est(Spain)	US(United States)
ZA(South Africa)	JP(Japan)
	Chemical analysis per ASTM A751/14e

HEAT	CM	C %	CR %	CD %	HT %	HO %	H %	HT %	P %	S %
0988	DS	.0246	18.3860	.4500	1.8415	.2960	.0901	8.1920	.0290	.0010
	DAS									
	SI									
	SI %									
	9.8-									
		.2635								

MECHANICAL PROPERTIES

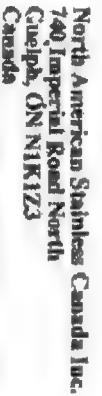
Product Id#	Coil #	1 d 0 1 C F	DEE KBI	20C KBI	2% VS KBI	30C KBI	ELONG K-2"	% Hard BS	Tall Hard
DY2279	02098P	P F	96.71	52.11	46.78	90.00	88.50		

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

KRIS LARRA

9/02/2016



METALLURGICAL TEST REPORT

6870 Highway 42 East
Cheney, KY 41045-9615
(502) 347-6000

Customer: 007025 001

Date: 8/31/2016 Page: 1

Steel: 304/304L

Platz 1: 20

Your order: C17045

WAS ORDER: DB 0010142 05

CONTROL: 1571 1262/15 1/100000-00

PRODUCT DESCRIPTION:

STATISTICAL SERVICE, C.W. ARMED & PICKLED; DNE 30600/39603
 A240/15B/A480/15, A666/15, A58E B240/15, B4480/15, A4666/15
 CIRM ONLY OR FOLLOWING: A276/15, A479/15, A484/15, A312/16
 CIRM ONLY OR FOLLOWING: A58E: B431/13, B449/13
 A46 531H/551H DNE; KIL-5059D AND(X CIRM BEAS): KIL-4043B
 WAGE W0102/I180 15156-312009 A, W0103/07:Q0876D-A X MAG PERM
 KIL. SOLOTOR AMBUL TEND 1900P WATER QUOSCHD

民衆教育委員

Mat'1 is Free of Mercury Contamination. No weld repairs.
 At 10204:3004 3.1, N001s 1 & 2 Compliant
 Material is Free of Radioactive Contamination
 Steel Making Process: EAF, AOD, & Cast. Casting
 Product Mfg. by a Quality Mfg. Sys. in Conf. w/ISO 9001
 Welded & Manufactured in the USA; Mat'1 is DPMs Compliant

P477901

CHEMICAL ANALYSIS

Country of Birth

US\$11 million

Abstract

South Africa) (FY(Japan))

Chapter A

1991

IS 15724

A751/1

HEAT
DAYS

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III

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MECHANICAL PROPERTIES

Product ID#	Coil #	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
		UTS	20C	3% TS	20C	ELONG	%	Hard	PS	Tell	Hard																																																																																										
DY137	0206W	77	94.65	44.85	55.83	65.00	86.08																																																																																														



NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

**Technical
Dept. MTE**



KRIS LARK

8/31/2016

571770

Manufacturer / Fabricante / Herstellerwerk outokumpu 		Type of document / Tipo de documento / Art der Prüfbescheinigung INSPECTION CERTIFICATE CERTIFICADO DE INSPECCION ABNAHMEPRÜFZEUGNIS according to / de acuerdo con / nach EN 10204-3.1		Document number / Nº de certificado / Bescheinigungs-Nr. 0000176860 / Page / Página / Seite 1 / 1							
1 Steel Drive; P.O. Box 13000; Calvert, AL 36513-1300											
Customer's order number / Nº de Pedido Cliente / Kundennummer C16564			Manufacturer's works order no. / Nº de Pedido Manufactura / Werkbestellungs-Nr. 901184046 / 003								
Delivery note no. / Nº de Entrega / Lieferschein-Nr. 85380538 / 020			Product / Producto / Erzeugnis SHEET/HOJAS/BLECH								
Terms of delivery / Condiciones de entrega / Lieferbedingungen ASTM A240/240M, ASME SA-240 Sec.II Part A Ed. 2015 ASTM A480/480M, ASME SA-480 Sec.II Part A Ed. 2015 ASTM A666-15			Steel grade and quality / Acero / Stahlgüte und Gütegruppe TYPE 304L/304								
Customer's material no. / Nº de material del cliente / Kundenmaterial-Nr. 		Product dimensions (Thickness / Width / Length) / Dimensiones (Espesor / Ancho / Largo) / Maße des Erzeugnisses (Dicke / Breite / Länge) 1.15 mm x 1,219.20 mm x 2,438.40 mm 0.0451 inch x 48.0000 inch x 96.0000 inch		Steelmaking procedure / Proceso de manufact. / Herstellart AOD							
Finish / Acabado / Ausführung IIIc / 2B											
Packing No. / Nº de Empaque / Paket-Nr.	No of pieces / Piezas / Stückzahl	Actual weight / Peso actual / Ist-Gewicht	Coil No. / Bobina No. / Band-Nr.	Heat No. / Colada / Schmelz-Nr.	Sample Id. / Nº de muestra / Proben-Id.						
6866528	50 P004871	3,170 lb / 1,438 kg	767868	509161	1000349522						
6866548	50 P004872	3,172 lb / 1,439 kg	767869	509161	1000349522						
6866568	50 P004873	3,170 lb / 1,438 kg	767868	509161	1000349522						
Sum / Suma / Summe	150	9,512 lb / 4,315 kg									
Heat / Colada / Schmelze	Country of Heat / País de colada / Erzeugnisland	Chemical composition / Composicion Quimica / Chemische Zusammensetzung									
509161	USA	% C	% Si	% Mn	% P	% S	% Cr	% Mo	% Ni	% N	% Cu
		0.027	0.36	1.40	0.030	0.0010	18.16	0.41	8.03	0.060	0.46
Sample Position / Localiz. de la muestra / Probenlage	TRANSVERSE										
Inspection lot / Lote de inspección / Prüflot	YS0.2%	TS	EL A2"	HRB							
	PSI / MPa	PSI / MPa	%								
1000349522	42,929 / 296	93,111 / 642	56.6	82							
1000350176	42,204 / 291	92,675 / 639	57.3	82							
Dimensions surface / Dimensiones Superficie / Maße Oberfläche Test of identity (spectrum analysis) / Control de identidad (análisis espectrográfico) / Verwechslungsprüfung (Spektralanalyse)											
Heat Treatment: Solution annealed 1920°F Min / Air cooled Bending test O.K. No welding or weld repairs were performed on this material DFARS 225.872-II Compliant No intentional additions of Mercury compounds were made or used Free of radioactive contamination EU RoHS Directive 2011/65/EU Compliant Product manufactured in the USA Country of Heat as per ISO 3166-1											
Originator of the document / Originador de documento / Aussteller der Bescheinigung Outokumpu Stainless USA, LLC An ISO 9001:2008 certified company EU PED 97/23/EC, Annex I, 4.3 certified		The information provided is a true copy of data on file / Los valores mostrados corresponden a los datos arch. / Die angegebenen Werte entsprechen den gespeicherten Daten  Andrew Pajoux Phone: +1 251 829 3492		Date of issue and validation / Fecha de emisión y validación / Datum Ausstellung / Bestätigung 01/29/2016 This document shall not be altered or reproduced, except in full. Fraudulent, fictitious, or false statements or entries may be prosecuted by law.							
Certificate generated automatically / Certificado es generado automáticamente / Das Zeugnis wurde elektronisch erstellt		Name of expert / Nombre de experto / Name des Sachverständigen									

3407. 12GA.

Manufacturer / Fabricante / Herstellerwerk outokumpu 		Type of document / Tipo de documento / Art der Prüfbescheinigung INSPECTION CERTIFICATE CERTIFICADO DE INSPECCION ABNAHMEPRÜFZEUGNIS according to / de acuerdo con / nach EN 10204-3.1		Document number / N° de certificado / Bescheinigungs-Nr. 0000184867 / Page / Página / Seite: 1 / 1																					
1 Steel Drive; P.O. Box 13000; Calvert, AL 36513-1300		Customer's order number / N° de Pedido Cliente / Kundenbesteller: C16624 Manufacturer's work order no. / N° de Pedido Manufactura / Werksauftragsnr. 901196034 / 001 Delivery note no. / N° de Entrega / Lieferschein Nr. 85389203 / 010 Product / Producto / Erzeugnis SHEET/HOJAS/BLECH																							
Terms of delivery / Condiciones de entrega / Lieferbedingungen ASTM A240/240M, ASME SA-240 Sec.II Part A Ed. 2015 ASTM A480/480M, ASME SA-480 Sec.II Part A Ed. 2015		Steel grade and quality / Acero / Stahlsorte und Gütegruppe TYPE 304L/304																							
Customer's material no. / N° de material del cliente / Kundenmaterial-Nr. 		Product dimensions (Thickness / Width / Length) / Dimensiones (Espesor / Ancho / Largo) / Maße des Erzeugnisses (Dicke / Breite / Länge) 2.54 mm x 1,219.20 mm x 2,438.40 mm 0.1000 inch x 48.0000 inch x 96.0000 inch		Steelmaking procedure / Proceso de manufact. / Herstellung AOD																					
Finish / Acabado / Ausführung 11c / 2B																									
Packing-No. / N° de Empaque / Paket-Nr. 	No. of pieces / Piezas / Stückzahl 	Actual weight / Peso actual / Ist-Gewicht 	Coil No. / Bobina No. / Band-Nr. 	Heat No. / Calda / Schmelztempr. 	Sample Id. / A° de muestra / Proben-Id. 																				
7000780 7000784 7000814	23 23 23	3,042 lb / 1,380 kg 3,036 lb / 1,377 kg 3,036 lb / 1,377 kg	770675 770675 770675	509733 509733 509733	1000363613 1000363613 1000363613																				
Sum / Suma / Summe	69	9,114 lb / 4,134 kg																							
Heat / Calda / Schmelze 509733	Country of Heat / País de calada / Erzeugungsländ USA	Chemical composition / Composicion Quimica / Chemische Zusammensetzung <table border="1"> <thead> <tr> <th>% C</th> <th>% Si</th> <th>% Mn</th> <th>% P</th> <th>% S</th> <th>% Cr</th> <th>% Mo</th> <th>% Ni</th> <th>% N</th> <th>% Cu</th> </tr> </thead> <tbody> <tr> <td>0.023</td> <td>0.32</td> <td>1.24</td> <td>0.025</td> <td>0.0020</td> <td>18.11</td> <td>0.30</td> <td>8.03</td> <td>0.068</td> <td>0.44</td> </tr> </tbody> </table>				% C	% Si	% Mn	% P	% S	% Cr	% Mo	% Ni	% N	% Cu	0.023	0.32	1.24	0.025	0.0020	18.11	0.30	8.03	0.068	0.44
% C	% Si	% Mn	% P	% S	% Cr	% Mo	% Ni	% N	% Cu																
0.023	0.32	1.24	0.025	0.0020	18.11	0.30	8.03	0.068	0.44																
Sample Position / Localiz. de la muestra / Probenlage TRANSVERSE																									
Inspection lot / Lote de inspección / Prüflot 	Y50.2% PSI / MPa	TS PSI / MPa	EL A2" %	HRB																					
1000363613 1000363614	45,105 / 311 43,945 / 303	90,935 / 627 90,500 / 624	56 57.6	81 81																					
Dimensions-surface / Dimensiones-Superficie / Maße-Oberfläche: Test of identity (spectrum analysis) / Control de identidad (análisis espectrográfico) / Verwechslungsprüfung (Spektralanalyse):					OK OK																				
Heat Treatment: Solution annealed 1920°F Min / Air cooled No welding or weld repairs were performed on this material No intentional additions of Mercury compounds were made or used Free of radioactive contamination EU RoHS Directive 2011/65/EU Compliant Product manufactured in the USA Country of Heat as per ISO 3166-1																									
Originator of the document / Originador del documento / Aussteller der Bescheinigung Outokumpu Stainless USA, LLC An ISO 9001: 2008 certified company EU PED 97/23/EC, Annex I, 4.3 certified Certificate is generated automatically / Certificado es generado automáticamente / Das Zeugnis wurde elektronisch erstellt		The information provided is a true copy of data on file / Los valores mostrados corresponden a los datos archivados / Die gemieterten Werte entsprechen den gespeicherten Daten  Andrew Falcon Phone: +1 251 629 5492 Name of expert / Nombre del experto / Name des Sachverständigen		Date of issue and validation / Fecha de emisión y validación / Datum Ausstellung / Bestätigung 03/14/2016 This document shall not be altered or reproduced, except in full. Products, fictitious, or false statements or entries may be prosecuted by law.																					



ACIER QUELLETTE DIV.-VALLEY, INC.
BARRERHEX ALUM. 6061-T6511
1.00" X 144.0000"
PART NO.

BI VTM-4083513-0011

2013.17
Pg 1/1

de l'analyse faite par un laboratoire qualifié.

Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le fournisseur du matériel ou les données résultant



Service Center Metals

5850 Quality Way
Prince George, VA 23875



**CERTIFIED INSPECTION REPORT AND TEST RESULTS
FOR EXTRUDED PRODUCTS**

YOUR ORDER NUMBER	ITEM
276498	1

DATE OF EXPIRY
10/28/2015

• **THE**

06-000000

XP00058

312224

[illegible]

1. **THE**

100

D. Schroeder (Canada)

8081-TR511

W111.832271

AMS-QQA-200/8 Rev-A

1.000.000.000

1. 2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 12. 13. 14. 15. 16. 17. 18. 19. 20. 21. 22. 23. 24. 25. 26. 27. 28. 29. 30. 31. 32. 33. 34. 35. 36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100. 101. 102. 103. 104. 105. 106. 107. 108. 109. 110. 111. 112. 113. 114. 115. 116. 117. 118. 119. 120. 121. 122. 123. 124. 125. 126. 127. 128. 129. 130. 131. 132. 133. 134. 135. 136. 137. 138. 139. 140. 141. 142. 143. 144. 145. 146. 147. 148. 149. 150. 151. 152. 153. 154. 155. 156. 157. 158. 159. 160. 161. 162. 163. 164. 165. 166. 167. 168. 169. 170. 171. 172. 173. 174. 175. 176. 177. 178. 179. 180. 181. 182. 183. 184. 185. 186. 187. 188. 189. 190. 191. 192. 193. 194. 195. 196. 197. 198. 199. 200. 201. 202. 203. 204. 205. 206. 207. 208. 209. 210. 211. 212. 213. 214. 215. 216. 217. 218. 219. 220. 221. 222. 223. 224. 225. 226. 227. 228. 229. 230. 231. 232. 233. 234. 235. 236. 237. 238. 239. 240. 241. 242. 243. 244. 245. 246. 247. 248. 249. 250. 251. 252. 253. 254. 255. 256. 257. 258. 259. 260. 261. 262. 263. 264. 265. 266. 267. 268. 269. 270. 271. 272. 273. 274. 275. 276. 277. 278. 279. 280. 281. 282. 283. 284. 285. 286. 287. 288. 289. 290. 291. 292. 293. 294. 295. 296. 297. 298. 299. 300. 301. 302. 303. 304. 305. 306. 307. 308. 309. 310. 311. 312. 313. 314. 315. 316. 317. 318. 319. 320. 321. 322. 323. 324. 325. 326. 327. 328. 329. 330. 331. 332. 333. 334. 335. 336. 337. 338. 339. 340. 341. 342. 343. 344. 345. 346. 347. 348. 349. 350. 351. 352. 353. 354. 355. 356. 357. 358. 359. 360. 361. 362. 363. 364. 365. 366. 367. 368. 369. 370. 371. 372. 373. 374. 375. 376. 377. 378. 379. 380. 381. 382. 383. 384. 385. 386. 387. 388. 389. 390. 391. 392. 393. 394. 395. 396. 397. 398. 399. 400. 401. 402. 403. 404. 405. 406. 407. 408. 409. 410. 411. 412. 413. 414. 415. 416. 417. 418. 419. 420. 421. 422. 423. 424. 425. 426. 427. 428. 429. 430. 431. 432. 433. 434. 435. 436. 437. 438. 439. 440. 441. 442. 443. 444. 445. 446. 447. 448. 449. 450. 451. 452. 453. 454. 455. 456. 457. 458. 459. 460. 461. 462. 463. 464. 465. 466. 467. 468. 469. 470. 471. 472. 473. 474. 475. 476. 477. 478. 479. 480. 481. 482. 483. 484. 485. 486. 487. 488. 489. 490. 491. 492. 493. 494. 495. 496. 497. 498. 499. 500. 501. 502. 503. 504. 505. 506. 507. 508. 509. 510. 511. 512. 513. 514. 515. 516. 517. 518. 519. 520. 521. 522. 523. 524. 525. 526. 527. 528. 529. 530. 531. 532. 533. 534. 535. 536. 537. 538. 539. 540. 541. 542. 543. 544. 545. 546. 547. 548. 549. 550. 551. 552. 553. 554. 555. 556. 557. 558. 559. 560. 561. 562. 563. 564. 565. 566. 567. 568. 569. 570. 571. 572. 573. 574. 575. 576. 577. 578. 579. 580. 581. 582. 583. 584. 585. 586. 587. 588. 589. 590. 591. 592. 593. 594. 595. 596. 597. 598. 599. 600. 601. 602. 603. 604. 605. 606. 607. 608. 609. 610. 611. 612. 613. 614. 615. 616. 617. 618. 619. 620. 621. 622. 623. 624. 625. 626. 627. 628. 629. 630. 631. 632. 633. 634. 635. 636. 637. 638. 639. 640. 641. 642. 643. 644. 645. 646. 647. 648. 649. 650. 651. 652. 653. 654. 655. 656. 657. 658. 659. 660. 661. 662. 663. 664. 665. 666. 667. 668. 669. 670. 671. 672. 673. 674. 675. 676. 677. 678. 679. 680. 681. 682. 683. 684. 685. 686. 687. 688. 689. 690. 691. 692. 693. 694. 695. 696. 697. 698. 699. 700. 701. 702. 703. 704. 705. 706. 707. 708. 709. 710. 711. 712. 713. 714. 715. 716. 717. 718. 719. 720. 721. 722. 723. 724. 725. 726. 727. 728. 729. 730. 731. 732. 733. 734. 735. 736. 737. 738. 739. 740. 741. 742. 743. 744. 745. 746. 747. 748. 749. 750. 751. 752. 753. 754. 755. 756. 757. 758. 759. 760. 761. 762. 763. 764. 765. 766. 767. 768. 769. 770. 771. 772. 773. 774. 775. 776. 777. 778. 779. 780. 781. 782. 783. 784. 785. 786. 787. 788. 789. 790. 791. 792. 793. 794. 795. 796. 797. 798. 799. 800. 801. 802. 803. 804. 805. 806. 807. 808. 809. 810. 811. 812. 813. 814. 815. 816. 817. 818. 819. 820. 821. 822. 823. 824. 825. 826. 827. 828. 829. 830. 831. 832. 833. 834. 835. 836. 837. 838. 839. 840. 84

9

1000

CLUB/OWNER NAME

34.000

21512

Diversity Certified

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material meet the composition limits and had the mechanical properties shown.

Items produced and certified as 6061-T6311 also meet the requirements of 6061-T6.

This product is RoHS-2, REACH, and DfE compliant.

Mechanical Properties

Tests **Lot No.** 201678588

Test Data

| Ultimate Tensile
Strength (KSI) | Yield Strength
(KSI) | | Percent
Elongation | |
|------------------------------------|-------------------------|-------|-----------------------|-------|
| | min | max | min | max |
| 47-10 | 43-90 | 43-90 | 19.00 | 19.00 |
| 47-10 | 43-90 | 43-90 | 19.00 | 19.00 |

DAS
14
9-89

17/10/21

Chemical Composition for Aluminum Alloy 6061

| Cast # | Lot No. | Alloy | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Al | Others | | Melt Source: |
|----------|-----------|-------|------|------|------|------|------|------|------|------|-------|--------|-------|--------------------------|
| | | | | | | | | | | | | Each | Total | |
| 93191602 | 201618588 | 6061 | 0.77 | 0.39 | 0.30 | 0.10 | 0.91 | 0.16 | 0.05 | 0.02 | 87.30 | 0.05 | 0.15 | United States of America |

PCM products are melted and extruded in the USA

10

Calvin J. Wiagins, Director of Quality & Technical Services

Print Date: 10/28/2018

64313

RAL 34

46124

325 rue Avro
 Pointe-Claire, Q.C. Canada H9R 5M3
 Téléphone (514) 697-5120
 Fac-simile (514) 694-8310

sapa:

Test de dureté Rockwell Rockwell Hardness Test

Client / Customer : LES ACIERS TRANSBEC (1997) LEE.

Adresse / Address : 4054 BOUL. LE CORBUSIER, #201
 LAVAL, QC
 H7L5R2

commande Sapa / Sapa order # : 6050261

bon de commande / Purchase order # : OU-46056

de matrice / Die # : MS 9909

Description : 3/4" ROD

Alliage & trempage / Alloy & temper : 6061 T6 Longueur / Length : 6097 mm

Contrôle / Control # : 68684-1

Coulée / Cast # : 66561

Dureté Rockwell E /
 Rockwell E hardness : 89 HRE

Min. requis /
 Min. required : 88 HRE

Max. permis /
 Max. permitted : 100 HRE

Composition chimique typique / Typical chemical composition :

| | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti |
|-------|-------------|-------------|-------------|-------------|-------------|-------------|----------|----------|
| 6063 | 0.20 - 0.60 | 0.35 Max | 0.10 Max | 0.10 Max | 0.45 - 0.90 | 0.10 Max | 0.10 Max | 0.10 Max |
| 6066 | 0.60 - 0.90 | 0.35 Max | 0.10 Max | 0.10 Max | 0.40 - 0.60 | 0.10 Max | 0.10 Max | 0.10 Max |
| 6065A | 0.66 - 0.74 | 0.14 - 0.28 | 0.08 - 0.16 | 0.18 - 0.26 | 0.46 - 0.54 | 0.03 Max | 0.05 Max | 0.05 Max |
| 6061 | 0.40 - 0.80 | 0.70 Max | 0.15 - 0.40 | 0.15 Max | 0.80 - 1.20 | 0.04 - 0.35 | 0.25 Max | 0.15 Max |
| 4341 | 0.7 - 1.3 | 0.5 Max | 0.10 Max | 0.40 - 0.80 | 0.40 - 0.60 | --- | 0.20 Max | 0.20 Max |

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen)

Sincèrement vôtre,
 Yours truly,

date : 2016-07-15

DAS
 14
 9-89

17/01/27



Gilles Pelletier
 Technicien de la qualité
 Quality Technician

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: H304518GA
DATE: 17-01-26

PO / BATCH NO.: P035029/M136687

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 64 sq/ft
QUANTITY INSPECTED: 64 sq/ft
QUANTITY REJECTED: 0

THICKNESS ORDERED: .050"
THICKNESS RECEIVED: .046"
SHEET SIZE ORDERED: 4'x8'
SHEET SIZE RECEIVED: 4'x8'

| DESCRIPTION | NCR
(Check
Y/N) | COMMENTS |
|--|--|-----------|
| SURFACE DAMAGE | Y <input checked="" type="radio"/> N <input type="radio"/> | |
| CORRECT FINISH | <input checked="" type="radio"/> Y <input type="radio"/> N | |
| CORROSION | Y <input type="radio"/> N <input checked="" type="radio"/> | |
| CORRECT GRAIN DIRECTION | <input checked="" type="radio"/> Y <input type="radio"/> N | |
| CORRECT MATERIAL | <input checked="" type="radio"/> Y <input type="radio"/> N | |
| CORRECT THICKNESS | <input checked="" type="radio"/> Y <input type="radio"/> N | |
| PHOTO REQUIRED | <input checked="" type="radio"/> Y <input type="radio"/> N | |
| CORRECT MATERIAL | <input checked="" type="radio"/> Y <input type="radio"/> N | ASTM A240 |
| CORRECT REF # TO LINK CERT | <input checked="" type="radio"/> Y <input type="radio"/> N | H7 509161 |
| CORRECT MATERIAL IDENTIFICATION | <input checked="" type="radio"/> Y <input type="radio"/> N | |
| CORRECT M# ON THE MATERIAL | <input checked="" type="radio"/> Y <input type="radio"/> N | |
| DOES THIS MATERIAL REQUIRE
ENGINEERING SIGN OFF | Y <input type="radio"/> N <input type="radio"/> | |
| DOES THIS REQUIRE AN
EXTRUSION REPORT | Y <input type="radio"/> N <input type="radio"/> | |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.
RECORD RESULTS BELOW | | | | |
|--|-----|-----|-------|-------|
| TYPE OF MATERIAL | HRC | HRB | DUR A | DUR D |
| SIZE OF TEST SAMPLE | | | | |
| HARDNESS / DUROMETER READING | | | | |

testers located in the Quality Office

| | | | |
|-------------------------|--|--|--|
| QC 18 INSPECTION | | ENGINEERING SIGNOFF (if required) | |
| INSPECTED BY: <u>9</u> | | SIGNED OFF BY: _____ | |
| DATE: <u>17-01-25</u> | | DATE: _____ | |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304316GA
 DATE: 17-01-26

PO / BATCH NO.: P035029 / M136637

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 64 sq / ft
 QUANTITY INSPECTED: 64 sq / ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .03
 THICKNESS RECEIVED: .054
 SHEET SIZE ORDERED: 4' x 3'
 SHEET SIZE RECEIVED: 4' x 3'

| DESCRIPTION | NCR
(Check
Y/N) | COMMENTS |
|--|---|-----------|
| SURFACE DAMAGE | <input checked="" type="radio"/> Y <input checked="" type="radio"/> N | |
| CORRECT FINISH | <input checked="" type="radio"/> Y <input type="radio"/> N | |
| CORROSION | <input type="radio"/> Y <input checked="" type="radio"/> N | |
| CORRECT GRAIN DIRECTION | <input checked="" type="radio"/> Y <input type="radio"/> N | |
| CORRECT MATERIAL | <input checked="" type="radio"/> Y <input type="radio"/> N | |
| CORRECT THICKNESS | <input checked="" type="radio"/> Y <input type="radio"/> N | |
| PHOTO REQUIRED | <input type="radio"/> Y <input checked="" type="radio"/> N | |
| CORRECT MATERIAL | <input checked="" type="radio"/> Y <input type="radio"/> N | ATSM A240 |
| CORRECT REF # TO LINK CERT | <input checked="" type="radio"/> Y <input type="radio"/> N | HT# 0966W |
| CORRECT MATERIAL IDENTIFICATION | <input checked="" type="radio"/> Y <input type="radio"/> N | |
| CORRECT M# ON THE MATERIAL | <input checked="" type="radio"/> Y <input type="radio"/> N | |
| DOES THIS MATERIAL REQUIRE
ENGINEERING SIGN OFF | <input type="radio"/> Y <input checked="" type="radio"/> N | |
| DOES THIS REQUIRE AN
EXTRUSION REPORT | <input type="radio"/> Y <input checked="" type="radio"/> N | |

| CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.
RECORD RESULTS BELOW | | | | |
|--|-----|-----|-------|-------|
| TYPE OF MATERIAL | HRC | HRB | DUR A | DUR D |
| SIZE OF TEST SAMPLE | | | | |
| HARDNESS / DUROMETER READING | | | | |

testers located in the Quality Office

| QC 18 INSPECTION | ENGINEERING SIGNOFF (if required) |
|---|-------------------------------------|
| INSPECTED BY: <u>9</u>
DATE: <u>17-01-26</u> | SIGNED OFF BY: _____
DATE: _____ |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M30451164
 DATE: 17-01-26

PO / BATCH NO.: P035029 / M136697

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 32 29/04
 QUANTITY INSPECTED: 32 29/04
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .175
 THICKNESS RECEIVED: .113
 SHEET SIZE ORDERED: 4 x 8
 SHEET SIZE RECEIVED: 4 x 8

| DESCRIPTION | NCR
(Check
Y/N) | COMMENTS |
|--|-----------------------|-----------|
| SURFACE DAMAGE | Y (N) | |
| CORRECT FINISH | (Y) N | |
| CORROSION | Y (N) | |
| CORRECT GRAIN DIRECTION | (Y) N | |
| CORRECT MATERIAL | (Y) N | |
| CORRECT THICKNESS | (Y) N | |
| PHOTO REQUIRED | Y (N) | |
| CORRECT MATERIAL | (Y) N | A57M A240 |
| CORRECT REF # TO LINK CERT | (Y) N | CR3P |
| CORRECT MATERIAL IDENTIFICATION | (Y) N | |
| CORRECT M# ON THE MATERIAL | (Y) N | |
| DOES THIS MATERIAL REQUIRE
ENGINEERING SIGN OFF | Y (N) | |
| DOES THIS REQUIRE AN
EXTRUSION REPORT | Y (N) | |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.
RECORD RESULTS BELOW | | | | | |
|--|-----|-----|-------|-------|--|
| TYPE OF MATERIAL
SIZE OF TEST SAMPLE
HARDNESS / DUROMETER READING | HRC | HRB | DUR A | DUR D | |
| | | | | | |
| | | | | | |

testers located in the Quality Office

| QC 18 INSPECTION | ENGINEERING SIGNOFF (if required) |
|---|-------------------------------------|
| INSPECTED BY: <u>3</u>
DATE: <u>17-01-25</u> | SIGNED OFF BY: _____
DATE: _____ |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M2024T35.032
 DATE: 17.01.26

PO / BATCH NO.: D35029/H136687

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 96 sq/ft
 QUANTITY INSPECTED: 96 sq/ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .032"
 THICKNESS RECEIVED: .030"
 SHEET SIZE ORDERED: 96 sq/ft
 SHEET SIZE RECEIVED: 96 sq/ft

| DESCRIPTION | NCR
(Check
Y/N) | | COMMENTS |
|--|-------------------------------------|-------------------------------------|--------------|
| SURFACE DAMAGE | Y | N | |
| CORRECT FINISH | <input checked="" type="checkbox"/> | N | |
| CORROSION | Y | <input checked="" type="checkbox"/> | |
| CORRECT GRAIN DIRECTION | <input checked="" type="checkbox"/> | N | |
| CORRECT MATERIAL | <input checked="" type="checkbox"/> | N | |
| CORRECT THICKNESS | <input checked="" type="checkbox"/> | N | |
| PHOTO REQUIRED | Y | <input checked="" type="checkbox"/> | |
| CORRECT MATERIAL | <input checked="" type="checkbox"/> | N | ASTM 209 |
| CORRECT REF # TO LINK CERT | <input checked="" type="checkbox"/> | N | HT# 193241B7 |
| CORRECT MATERIAL IDENTIFICATION | <input checked="" type="checkbox"/> | N | |
| CORRECT M# ON THE MATERIAL | <input checked="" type="checkbox"/> | N | |
| DOES THIS MATERIAL REQUIRE
ENGINEERING SIGN OFF | Y | <input checked="" type="checkbox"/> | |
| DOES THIS REQUIRE AN
EXTRUSION REPORT | Y | <input checked="" type="checkbox"/> | |

| CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.
RECORD RESULTS BELOW | | | | | |
|--|-----|-----|-------|-------|--|
| TYPE OF MATERIAL
SIZE OF TEST SAMPLE
HARDNESS / DUROMETER READING | HRC | HRB | DUR A | DUR D | |
| | | | | | |
| | | | | | |

testers located in the Quality Office

| QC 18 INSPECTION | ENGINEERING SIGNOFF (if required) |
|--|-------------------------------------|
| INSPECTED BY: <u>JD</u>
DATE: <u>17.01.26</u> | SIGNED OFF BY: _____
DATE: _____ |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL 6061T6 H1.000
DATE: 17/01/27

PO / BATCH NO 35229/1.36657

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 12'
QUANTITY INSPECTED: 12'
QUANTITY REJECTED: _____

THICKNESS ORDERED: 1.00
THICKNESS RECEIVED: 1.00
SHEET SIZE ORDERED: _____
SHEET SIZE RECEIVED: _____

| DESCRIPTION | NCR
(Check
Y/N) | COMMENTS |
|--|---|----------------------------------|
| SURFACE DAMAGE | Y <input checked="" type="checkbox"/> N | |
| CORRECT FINISH | <input checked="" type="checkbox"/> N | |
| CORROSION | Y <input checked="" type="checkbox"/> N | |
| CORRECT GRAIN DIRECTION | <input checked="" type="checkbox"/> N | |
| CORRECT MATERIAL | <input checked="" type="checkbox"/> N | <u>6061T6</u> |
| CORRECT THICKNESS | <input checked="" type="checkbox"/> N | <u>1.00</u> |
| PHOTO REQUIRED | Y <input checked="" type="checkbox"/> N | |
| CORRECT MATERIAL | <input checked="" type="checkbox"/> N | <u>AMS-QQ-A-200/8</u> |
| CORRECT REF # TO LINK CERT | <input checked="" type="checkbox"/> N | <u>HEAT# 2011.18588/08191602</u> |
| CORRECT MATERIAL IDENTIFICATION | <input checked="" type="checkbox"/> N | <u>6061T6 H1.000</u> |
| CORRECT M# ON THE MATERIAL | <input checked="" type="checkbox"/> N | <u>19136687</u> |
| DOES THIS MATERIAL REQUIRE
ENGINEERING SIGN OFF | Y <input checked="" type="checkbox"/> N | |
| DOES THIS REQUIRE AN
EXTRUSION REPORT | Y <input checked="" type="checkbox"/> N | |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.
RECORD RESULTS BELOW | | | | | |
|--|-----|-----|-------|-------|--|
| TYPE OF MATERIAL
SIZE OF TEST SAMPLE
HARDNESS / DUROMETER READING | HRC | HRB | DUR A | DUR D | |
| | | | | | |
| | | | | | |

testers located in the Quality Office

| | | | |
|--|---------------------|--|--|
| QC 18 INSPECTION | | ENGINEERING SIGNOFF (if required) | |
| INSPECTED BY: <u>14</u>
<u>9-89</u> | SIGNED OFF BY _____ | | |
| DATE: <u>17/01/27</u> | DATE: _____ | | |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL M6061TL R. 750
 DATE: 17/01/27

PO / BATCH NO 35029/136687

MATERIAL CERT REC'D yes
 QUANTITY RECEIVED 40'
 QUANTITY INSPECTED: 40'
 QUANTITY REJECTED: _____

THICKNESS ORDERED: .750
 THICKNESS RECEIVED: .743
 SHEET SIZE ORDERED _____
 SHEET SIZE RECEIVED _____

| DESCRIPTION | NCR
(Check
Y/N) | | COMMENTS |
|--|-------------------------------------|-------------------------------------|---------------------------------|
| SURFACE DAMAGE | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | |
| CORRECT FINISH | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | |
| CORROSION | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | |
| CORRECT GRAIN DIRECTION | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | |
| CORRECT MATERIAL | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <u>6061TL</u> |
| CORRECT THICKNESS | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <u>.743</u> |
| PHOTO REQUIRED | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | |
| CORRECT MATERIAL | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <u>AMS-QQ-A-250/8 ASTM B221</u> |
| CORRECT REF # TO LINK CERT | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <u>HEAT # 66561</u> |
| CORRECT MATERIAL IDENTIFICATION | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <u>M6061TL R. 750</u> |
| CORRECT M# ON THE MATERIAL | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <u>M136687</u> |
| DOES THIS MATERIAL REQUIRE
ENGINEERING SIGN OFF | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | |
| DOES THIS REQUIRE AN
EXTRUSION REPORT | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK
RECORD RESULTS BELOW | | | | | |
|---|-----|-----|-------|-------|--|
| TYPE OF MATERIAL
SIZE OF TEST SAMPLE
HARDNESS / DUROMETER READING | HRC | HRB | DUR A | DUR D | |
| | | | | | |
| | | | | | |

testers located in the Quality Office

| QC 18 INSPECTION | ENGINEERING SIGNOFF (if required) |
|--|-------------------------------------|
| INSPECTED BY: <u>DAS</u>
<u>14</u>
DATE: <u>17/01/27</u> | SIGNED OFF BY: _____
DATE: _____ |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M3045126A
DATE: 17-01-26

PO / BATCH NO.: PO 35029/M136687

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 32 sg/Ft
QUANTITY INSPECTED: 22 sg/Ft
QUANTITY REJECTED: 0

THICKNESS ORDERED: .100"
THICKNESS RECEIVED: .098"
SHEET SIZE ORDERED: 4'x8'
SHEET SIZE RECEIVED: 4'x8'

| DESCRIPTION | NCR
(Check
Y/N) | COMMENTS |
|--|-----------------------|------------|
| SURFACE DAMAGE | Y (N) | |
| CORRECT FINISH | (Y) N | |
| CORROSION | Y (N) | |
| CORRECT GRAIN DIRECTION | (Y) N | |
| CORRECT MATERIAL | (Y) N | |
| CORRECT THICKNESS | (Y) N | |
| PHOTO REQUIRED | Y (N) | |
| CORRECT MATERIAL | (Y) N | ASTM A240 |
| CORRECT REF # TO LINK CERT | (Y) N | HT# 509733 |
| CORRECT MATERIAL IDENTIFICATION | (Y) N | |
| CORRECT M# ON THE MATERIAL | (Y) N | |
| DOES THIS MATERIAL REQUIRE
ENGINEERING SIGN OFF | Y (N) | |
| DOES THIS REQUIRE AN
EXTRUSION REPORT | Y (N) | |

| CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.
RECORD RESULTS BELOW | | | | | |
|--|-----|-----|-------|-------|--|
| TYPE OF MATERIAL | HRC | HRB | DUR A | DUR D | |
| SIZE OF TEST SAMPLE | | | | | |
| HARDNESS / DUROMETER READING | | | | | |

testers located in the Quality Office

| | | | |
|----------------------------|--|--|--|
| QC 18 INSPECTION | | ENGINEERING SIGNOFF (if required) | |
| INSPECTED BY: <u>S. 99</u> | | SIGNED OFF BY: _____ | |
| DATE: <u>17-01-26</u> | | DATE: _____ | |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35029

Purchase Order Date 1/19/2017

PO Print Date 1/19/2017

Page Number 1 of 6

Order From :

VC-CAM002

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

JAN 19 2017

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

| Line Nbr | Reference Vendor Part Number | Description/ Mfg ID | Req Date/ Taxable | CD | Req Qty/ Unit of Measure | PO Unit Price | Extended Price |
|----------|------------------------------|---------------------|-------------------|----|--------------------------|---------------|----------------|
| | Line Comments | | Promise Date | | | | |
| | Delivery Comments | | | | | | |

| | | | | | | | |
|---|--------------|--------------------|-----------|--|-------|--------|----------|
| 1 | M2024T3S.040 | 2024-T3 .040 sheet | 1/24/2017 | | 48.00 | \$5.20 | \$249.42 |
| | | | Yes | | sf | | |
| | | | 1/24/2017 | | | | |

MATERIAL: 2024-T3 ALUMINUM SHEET
AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037
OR ASTM B209

Line Total: \$249.42

| | | | | | | | |
|---|--------------|--------------------|-----------|--|-------|--------|----------|
| 2 | M2024T3S.032 | 2024-T3 .032 sheet | 1/25/2017 | | 96.00 | \$3.59 | \$344.61 |
| | | | Yes | | sf | | |
| | | | 1/25/2017 | | | | |

MATERIAL: 2024-T3 ALUMINUM SHEET
AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037
OR ASTM B209

Line Total: \$344.61

PO Instructions: SOU0012100,SOU0012013,SOU0011906

Note:

1/19/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35029**

Purchase Order Date 1/19/2017

PO Print Date 1/19/2017

Page Number 2 of 6

Order From :

VC-CAM002

Ship To : DART AEROSPACE LTD

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

| | | | | | | |
|---|-------------|-----------------------|-------------------------------|---------------|---------|----------|
| 3 | M304S11GA ✓ | 304/316 0.125 Sheet ✓ | 1/24/2017
Yes
1/24/2017 | 32.00 ✓
sf | \$12.23 | \$391.36 |
|---|-------------|-----------------------|-------------------------------|---------------|---------|----------|

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

DAS
9
9-89
17-01-26

Line Total: \$391.36

| | | | | | | |
|---|-------------|------------------------|-------------------------------|---------------|---------|----------|
| 4 | M304S12GA ✓ | 304/316 0.100" Sheet ✓ | 1/24/2017
Yes
1/24/2017 | 32.00 ✓
sf | \$12.08 | \$386.56 |
|---|-------------|------------------------|-------------------------------|---------------|---------|----------|

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

DAS
9
9-89

8017-01-25

Line Total: \$386.56

PO Instructions: SOU0012100,SOU0012013,SOU0011906

Note:

1/19/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35029**

Purchase Order Date 1/19/2017

PO Print Date 1/19/2017

Page Number 3 of 6

Order From :

VC-CAM002

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

| | | | | | | |
|---|-----------|--------------------|-------------------------------|-------------|--------|----------|
| 5 | M304S16GA | 304/316 Sheet .063 | 1/24/2017
Yes
1/24/2017 | 64.00
sf | \$6.51 | \$416.56 |
|---|-----------|--------------------|-------------------------------|-------------|--------|----------|

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

DAS
9
9-89
7-01-26

Line Total: \$416.56

| | | | | | | |
|---|-----------|--------------------|-------------------------------|-------------|--------|----------|
| 6 | M304S18GA | 304/316 .050 Sheet | 1/24/2017
Yes
1/24/2017 | 64.00
sf | \$5.25 | \$335.93 |
|---|-----------|--------------------|-------------------------------|-------------|--------|----------|

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

8817-01-25

Line Total: \$335.93

PO Instructions: SOU0012100,SOU0012013,SOU0011906

Note:

1/19/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35029**

Purchase Order Date 1/19/2017

PO Print Date 1/19/2017

Page Number 4 of 6

Order From :

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

| | | | | | | |
|---|--------------|-------------------------|----------|------|---------|---------|
| 7 | M4130NR0.375 | 4130 steel RD bar .375" | 2/6/2017 | 1.00 | \$17.92 | \$17.92 |
| | | | Yes | f | | |
| | | | 2/6/2017 | | | |

MATERIAL: AS PER AISI 4130N ROUND BAR PER
MIL-S-6758 OR AMS 6348/6370/6528

Line Total: \$17.92

| | | | | | | |
|---|---------------|---------------------|-----------|-------|--------|---------|
| 8 | M6061T6H1.000 | 6061-T6 HexBar 1.00 | 1/24/2017 | 12.00 | \$4.00 | \$48.00 |
| | | | Yes | f | | |
| | | | 1/24/2017 | | | |

MATERIAL: 6061-T6/T651T6510/T6511/T62 ALUMINUM HEX BAR
SPEC: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221

Line Total: \$48.00

| | | | | | | |
|---|---------------|-------------------------|-----------|-------|--------|---------|
| 9 | M6061T6R0.750 | 6061-T6 Round Bar .750" | 1/24/2017 | 40.00 | \$1.52 | \$60.66 |
| | | | Yes | f | | |
| | | | 1/24/2017 | | | |

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

SPM-0125

PO Instructions: SOU0012100,SOU0012013,SOU0011906

Note:

1/19/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35029**

Purchase Order Date 1/19/2017

PO Print Date 1/19/2017

Page Number 5 of 6

Order From :

VC-CAM002

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Total: \$60.66

10 71350-11 304 ANGLE 1-1/2 X 1-1/2 X 1/8 WALL ✓ 1/24/2017

60.00 ✓

\$3.54

\$212.51

Yes

Each

TO REPAIR GRINDING BOOTH

1/24/2017

Line Total: \$212.51

Deliver To: LUC

11 71350-11 304 BAR 1/4 X 1/2 ✓ 1/24/2017

24.00 ✓

\$1.27

\$30.39

Yes

Each

TO REPAIR GRINDING BOOTH

1/24/2017

Line Total: \$30.39

Deliver To: LUC

12 71350-11 304 SHEET 14GA ✓ 1/24/2017

8.00 ✓

\$267.68

\$2,141.42

Yes

Each

TO REPAIR GRINDING BOOTH

1/24/2017

Line Total: \$2,141.42

Deliver To: LUC

PO Instructions: SOU0012100,SOU0012013,SOU0011906

Note:

1/19/2017

SP17-0125



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35029**

Purchase Order Date 1/19/2017

PO Print Date 1/19/2017

Page Number 6 of 6

Order From :

VC-CAM002

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

| | | | | | | |
|----|----------|--------------------------|-----------|------|----------|------------|
| 13 | 71350-11 | 304 SHEET 11GA | 1/24/2017 | 6.00 | \$391.36 | \$2,348.14 |
| | | | Yes | Each | | |
| | | TO REPAIR GRINDING BOOTH | 1/24/2017 | | | |

Line Total: \$2,348.14

Deliver To: LUC

| | | | | | | |
|----|----------|-----------------------------|-----------|------|--------|--------|
| 14 | 71401-45 | PROCUREMENT QUALITY CLAUSES | 1/24/2017 | 1.00 | \$0.00 | \$0.00 |
| | | | No | Each | | |

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

Line Total: \$0.00

PO Total: \$6,983.47

PO Instructions: SOU0012100,SOU0012013,SOU0011906

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 1/19/2017